





# Detectors for Imaging and Microanalysis

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# Overview

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1. Some fundamental issues: spatial- and energy- resolution, noise, ...
  2. Detectors in use, properties and limits:
    - i. direct 2D imaging by scintillator-CCD systems
    - ii. (raster imaging) microanalysis with spectrometric semiconductor detectors

# Spatially resolving, imaging detectors

‘Spatial Resolution’: some definitions...

For imaging applications, resolution is usually described by the *Modulation Transfer Function* (M), i.e. the system response to a sine-wave spatial-frequency amplitude.

Response of a complex system (e.g. scintillator-lens-sensor) can then be evaluated as simple *product of the individual component MTF's*.

In practice, it is easier to measure **either**

the *Contrast Transfer Function* (C) i.e. the square wave spatial frequency response, related to M by:

$$M(N) = \frac{\pi}{4} \left[ C(N) + \frac{C(3N)}{3} - \frac{C(5N)}{5} + \frac{C(7N)}{7} - \dots \right]$$

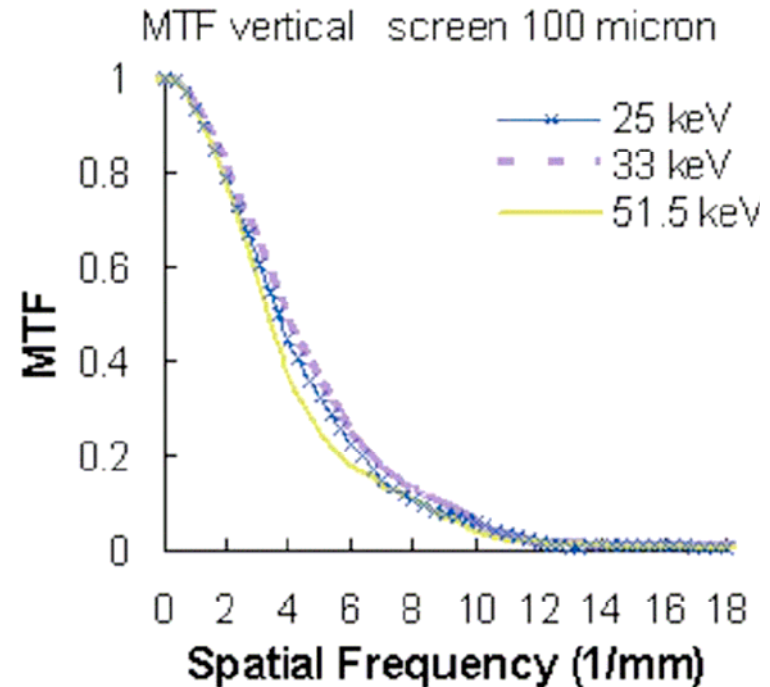
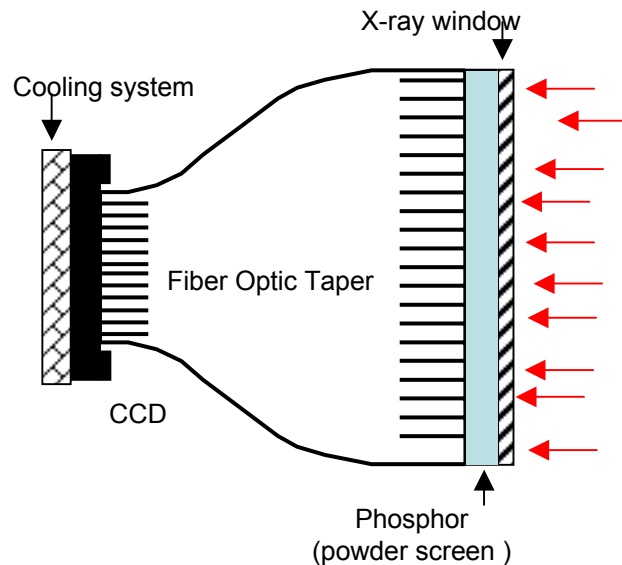
where N is the signal spatial modulation frequency in ‘line pairs’ per unit distance

**or**

measure the *Line Spread Function* (LSF) i.e. the response of the system to illumination by a narrow slit. The LSF is related to M by the ‘simple’ Fourier transform

$$M(v) = \frac{\left| \sum_{k=-\infty}^{+\infty} \text{LSF}(k \Delta x) e^{-j2\pi v k \Delta x} \right|}{\sum_{k=-\infty}^{+\infty} \text{LSF}(k \Delta x)}$$

# Scintillator screen cameras: spatial resolution



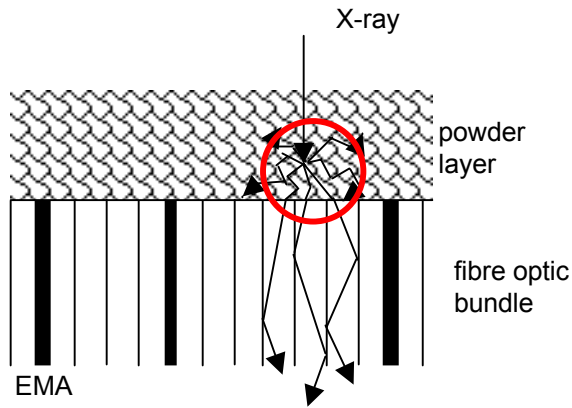
Coan et al., J. Synch Rad, 13 (2006) 260-270

ESRF FReLoN tapered fiber optic camera at ID17: active input surface of 94mm x 94mm,  $\text{Gd}_2\text{O}_2\text{S}:\text{Tb}$  powder scintillator screen, 3.2:1 demagnification onto  $2048^2 \times 14 \mu\text{m}$  pixel CCD effective input pixel size  $46 \mu\text{m}$

**System** MTF evaluated from scanning a tungsten blade ('edge spread function' ~ spatial integral of LSF)

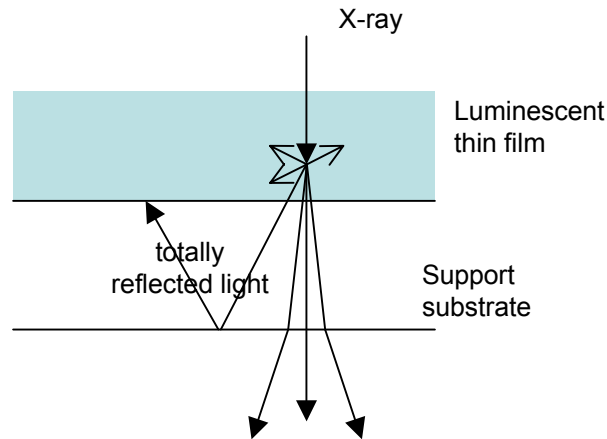
# Scintillator cameras: screen types

## Powder-granular phosphor screen



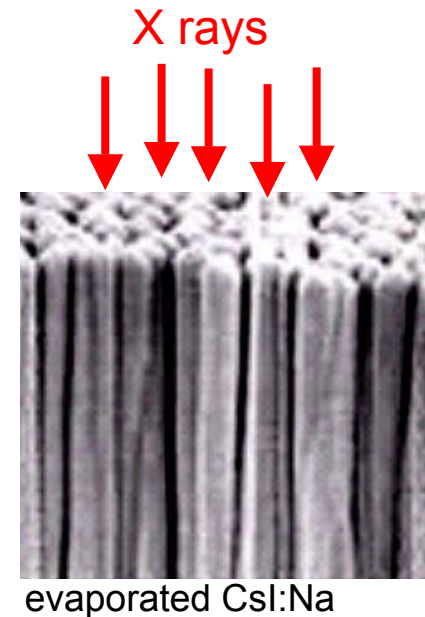
resolution -> few microns fwhm  
size -> 50cm

## Crystal screen



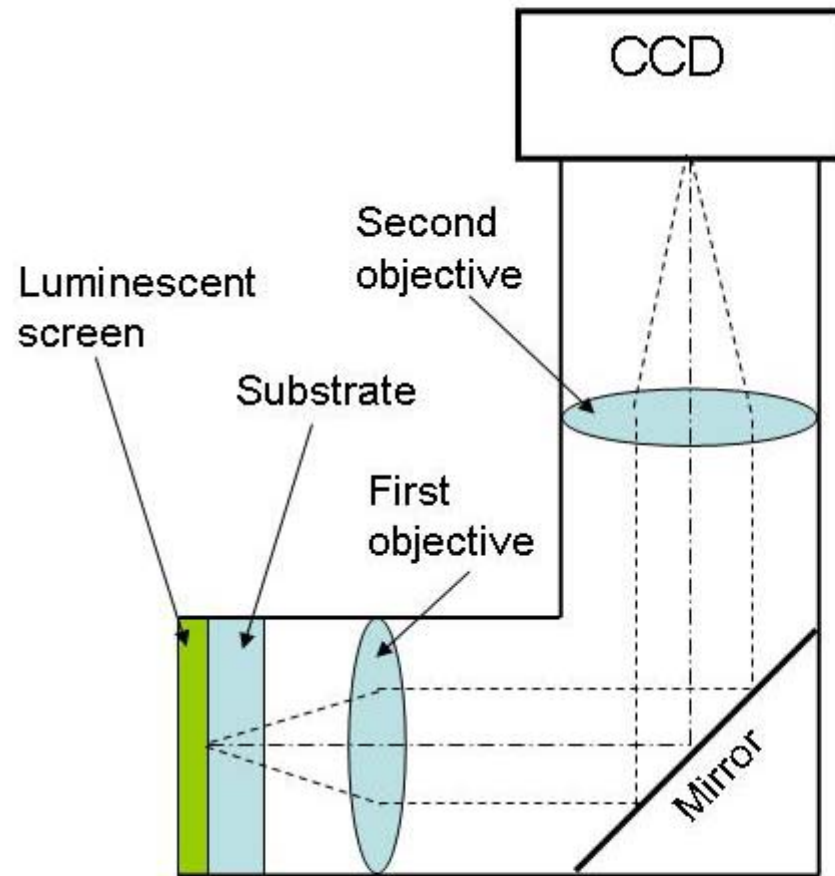
resolution ->  $\sim 0.5\mu\text{m}$  fwhm  
in 'thin' limit  
size  $\sim 1\text{cm}$

## 'Structured' scintillator

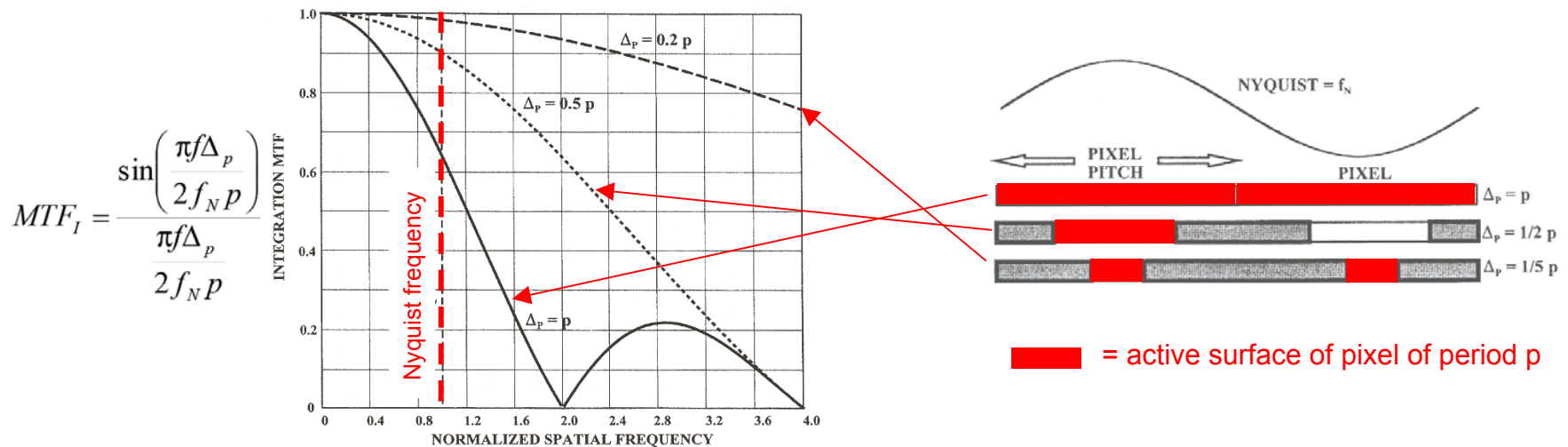


-spatial artifacts ?  
-efficiency ?

## Scintillator cameras: crystal screen, high resolution

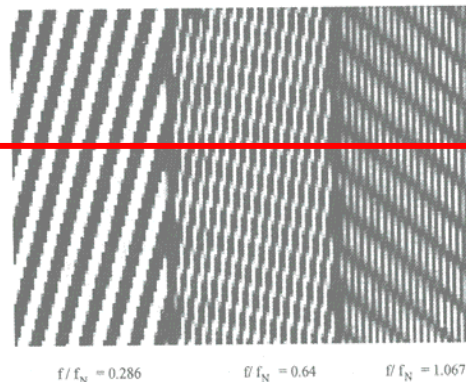
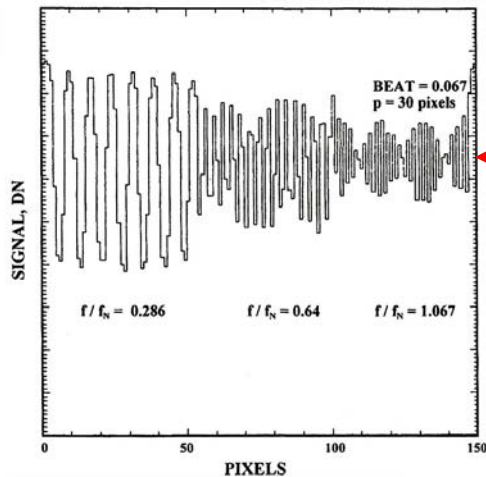


# Resolution: imager pixel frequency and fill factor



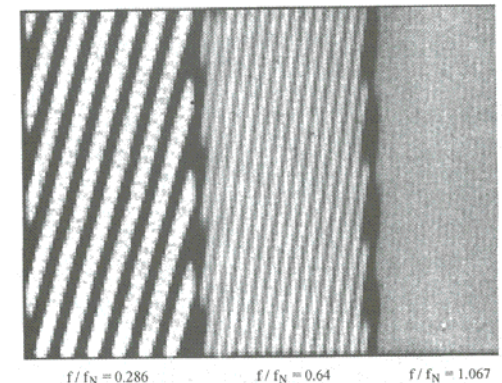
*Beating* may be observed as *Nyquist sampling limit* is approached.

Nyquist limit: to preserve information,  $f_{\text{sample}} (= 1/p)$  must be  $>2\times$  highest spatial frequencies in image  
 Frequencies  $> f_N$  are aliased to *false* lower frequencies in the image...

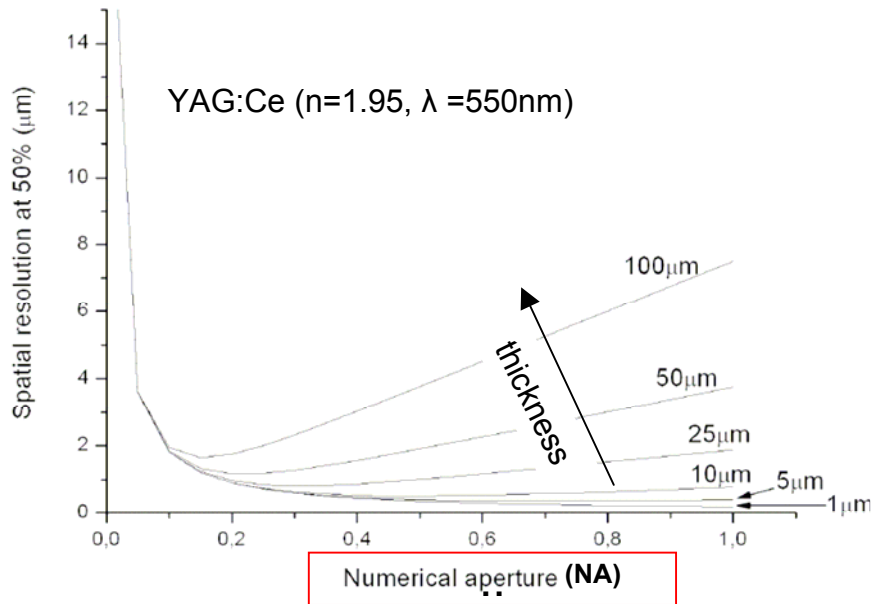


Low pass filter

e.g. by optics;  
scint' screen



# Scintillator cameras: resolution of crystal screen & lens-optic



after Th. Martin/A Koch

from *simple* optical model, limits to resolution for a crystal screen:

- focus defect  $\sim \delta z \cdot \text{NA}$
- Diffraction  $\sim \lambda / \text{NA}$
- Spherical aberration  $\sim t \cdot \text{NA}^3$

nb. simple analysis ignores:

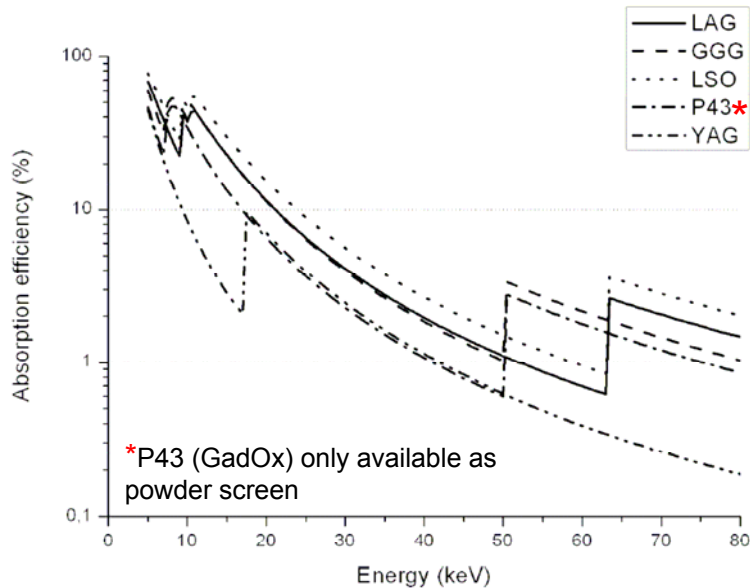
*photoelectron thermalization range, and **Compton scatter**...*

$\Rightarrow$  *valid only at 'low' X-ray energies*

$\Rightarrow$  *problem of **residual scintillation of substrate** (e.g. YAG:Ce epitaxial film on 'pure' YAG crystal) long range 'tails' to PSF*



# Scintillator X-ray Absorption and Light Collection Efficiency, $\eta$



Crystal screen + microscope lens:

| Optic         | Scintillator | Absorption | DQE    |       | Spatial resolution<br>( $\mu\text{m}$ ) |
|---------------|--------------|------------|--------|-------|---|
|               |              |            | FReLoN | Dalsa |   |
| 10x<br>NA=0.3 | YAG:Ce       | 0.07       | 0.021  | 0.013 | 2                                       |
|               | LAG:Eu       | 0.11       | 0.031  | 0.017 |   |
|               | GGG:Eu       | 0.11       | 0.037  | 0.021 |   |
| 20x<br>NA=0.7 | YAG:Ce       | 0.07       | 0.049  | 0.038 | 1.04                                    |
|               | LAG:Eu       | 0.11       | 0.076  | 0.056 |   |
|               | GGG:Eu       | 0.11       | 0.082  | 0.063 |   |

after Th. Martin

calculated for 20keV, and 25 $\mu\text{m}$  thickness scintillator

Scintillator 'quality' factors:

Z,  $\rho$  (...refractive index!)

conversion efficiency' (light photons / absorbed X-ray energy)

decay time and *afterglow*

radiation hardness, environmental stability

K edge energy (application dependent)

fabrication feasibility of *thin films* of *optical quality*

# Light Collection Efficiency, lens vs. fibre optic bundle

*Crystal* screen + lens:

$$\eta = \left| \frac{T_L \cdot M^2}{16 \cdot n^2 \cdot f^2 (1+M)^2} \right|$$

*Powder* screen\* + lens:

$$\eta = \left| \frac{T_L \cdot M^2}{M^2 + 4 \cdot f^2 \cdot (1+M)^2} \right|$$

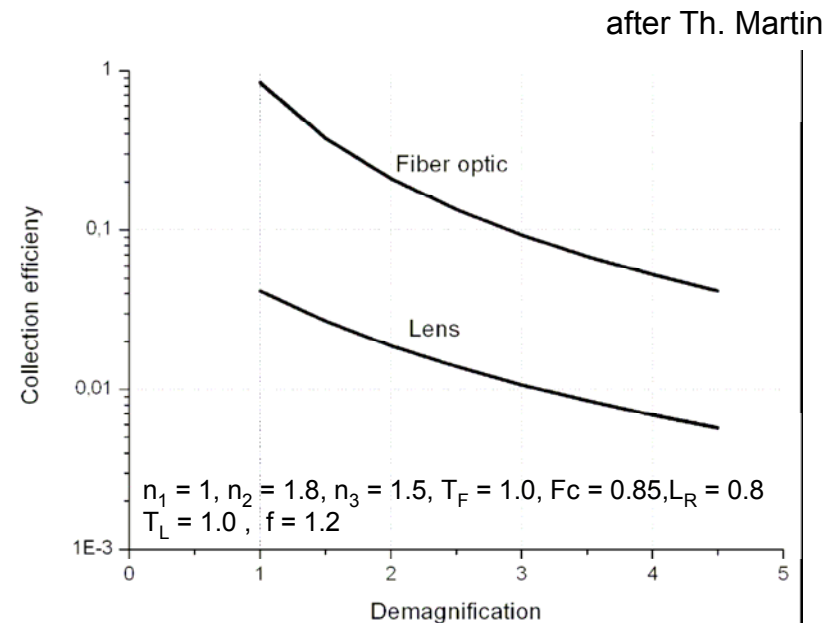
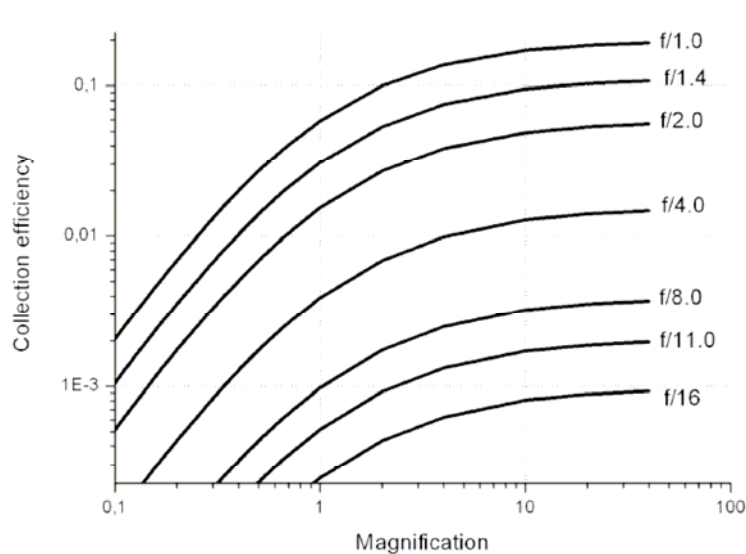
\*assumes 'Lambertian' emission,  $I(\Theta) \sim I(\cos\Theta)$

M = image/object size; f = Ø lens / focal length

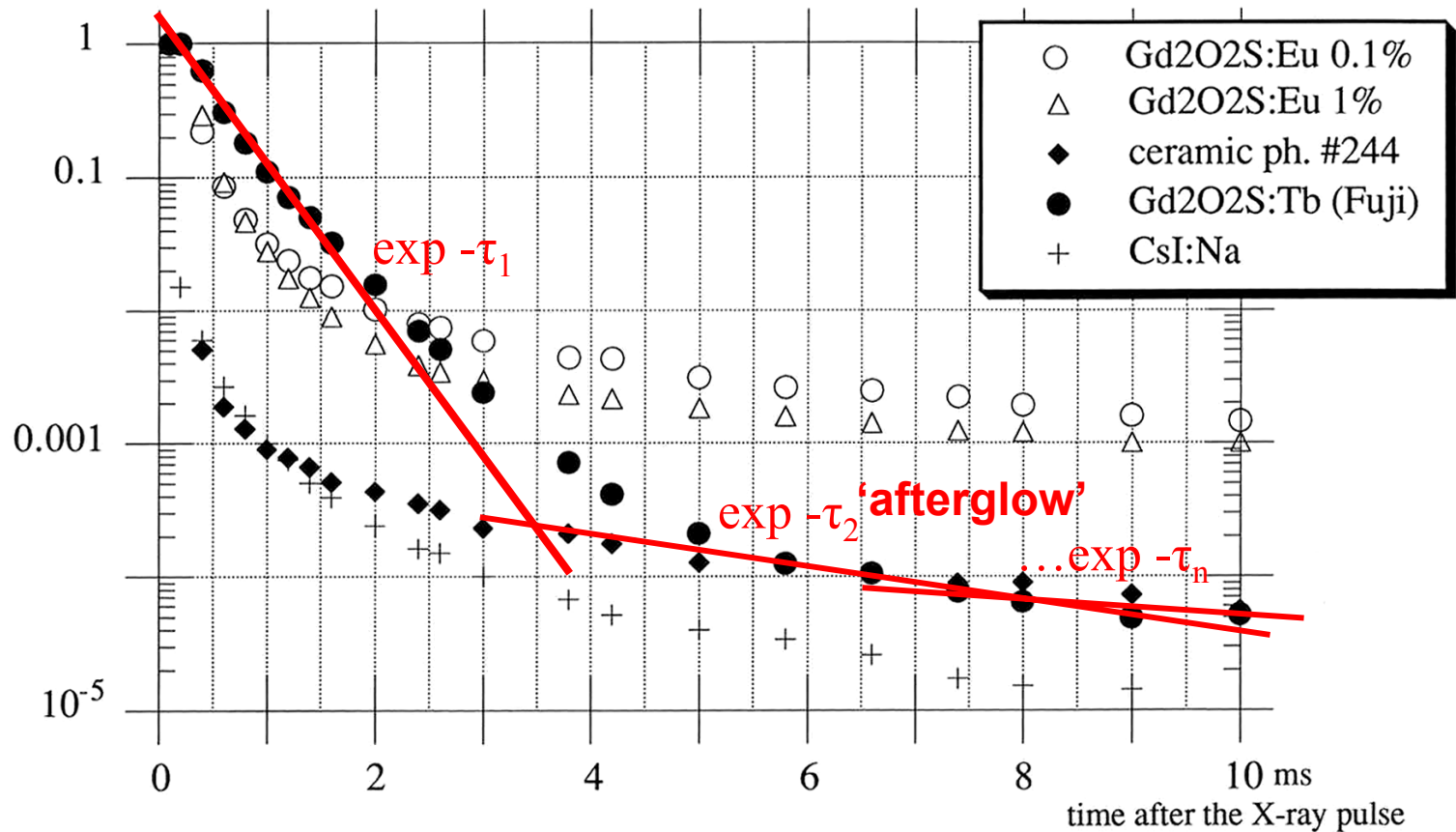
*Powder* screen\* + fibre optic:

$$\eta = \left( \frac{1}{m} \right)^2 \cdot \left( \frac{(n_2^2 - n_3^2)^{1/2}}{n_1} \right)^2 \cdot T_F \cdot (1 - L_R) \cdot F_c$$

| Magnification | Lens % | Fiber optic % |
|---------------|--------|---------------|
| 20x           | 18     | -             |
| 10x           | 17     | -             |
| 4x            | 13.7   | -             |
| 1x            | 4.1    | 84            |
| 0.5           | 1.9    | 21            |
| 0.25          | 0.7    | 6             |

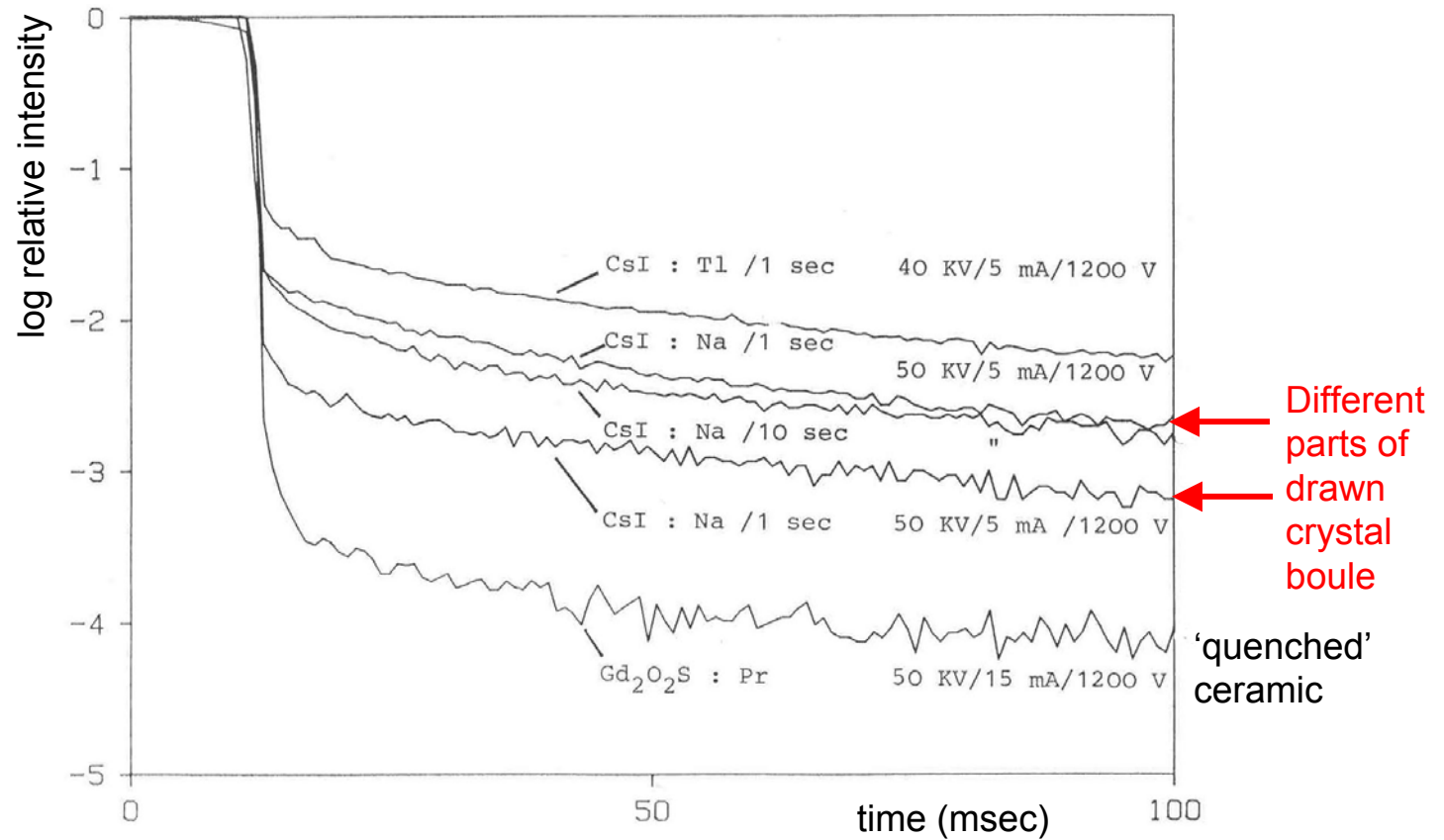


# Scintillator time response...



JP Moy et al, NIM A326(1993) 581-586

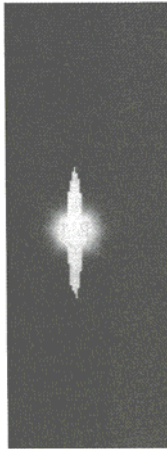
## ... the 'afterglow' problem



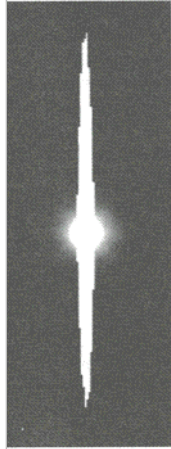
After BC Grabmaier, Siemens 1991

# CCD imager basics

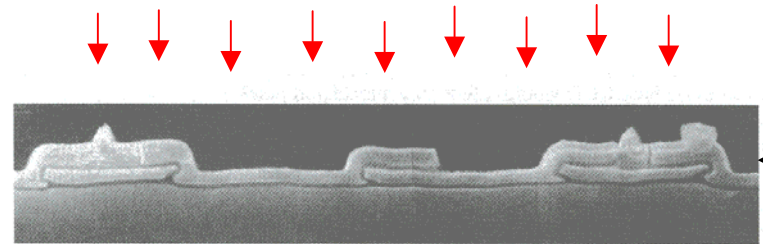
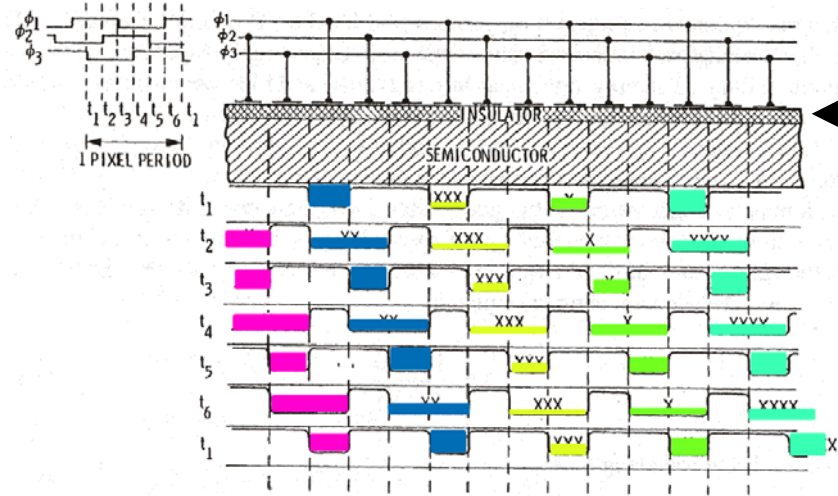
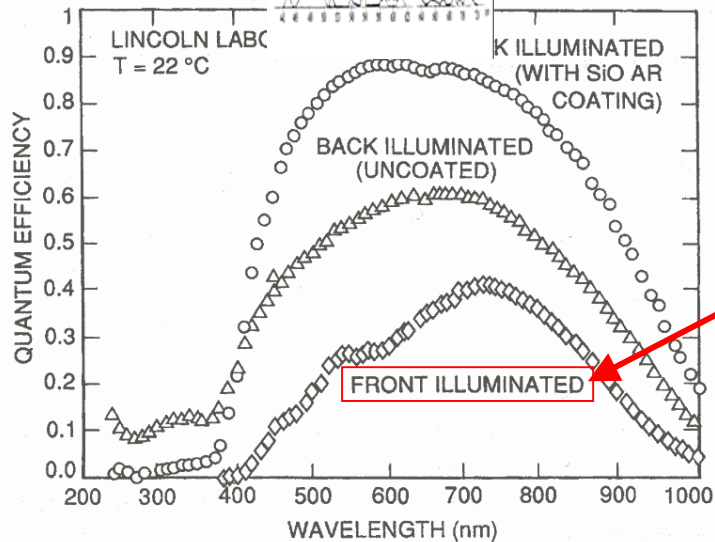
Pixel/buc



/overflow



GdOx:Tb  
CsI:TI  
GdOx:Eu



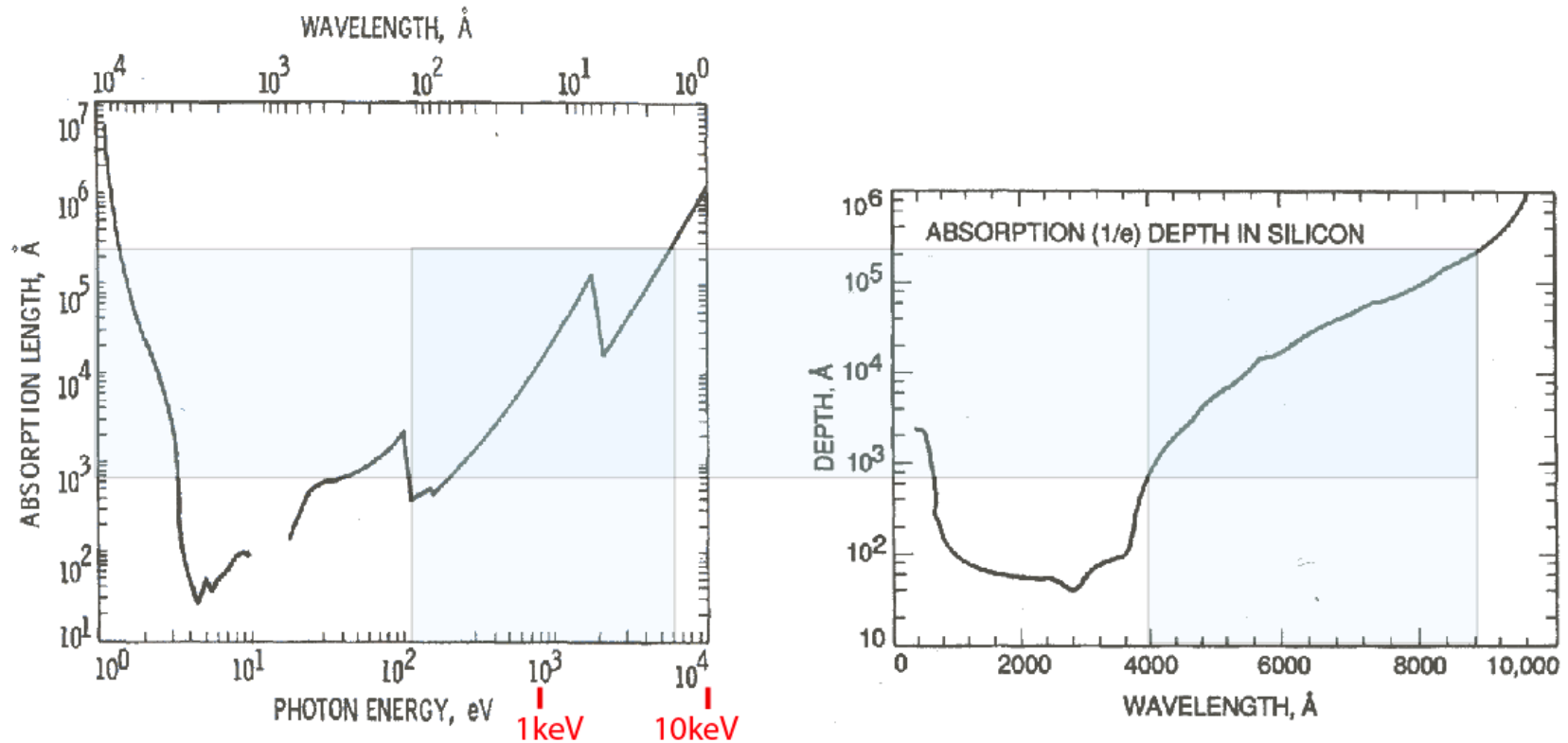
POLY 1 POLY 2 POLY 3 POLY 1

Pixel size ~5...25μm

after J Janesick

# CCD: direct X-ray sensitivity

‘Fortuitous’ overlap of Si absorption length in optical and X-ray bands

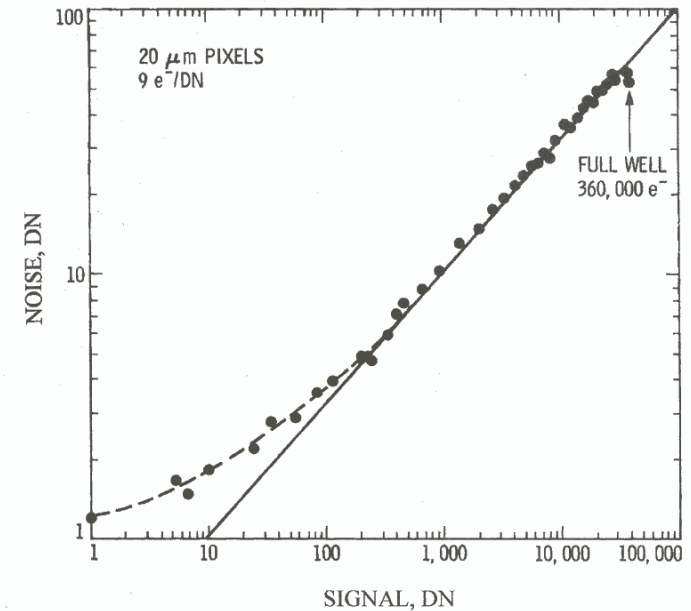
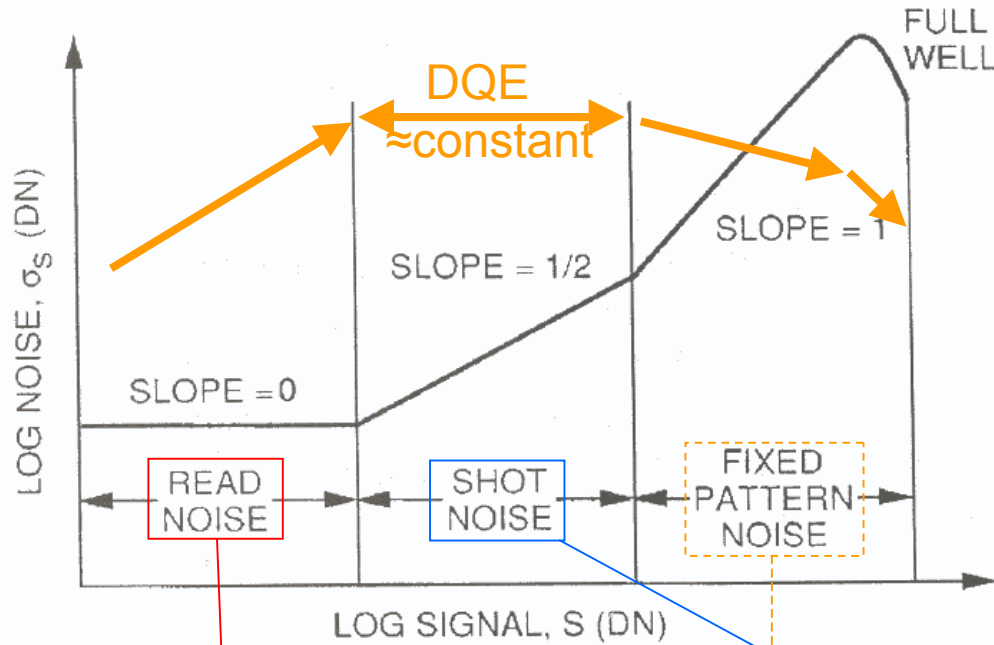


For X-ray sensitive CMOS CCDs,  $\sim 100 \mu\text{m}$  ‘active’ high resistivity (QE 50% @ 10 keV)  
 $\sim 300 \mu\text{m}$  for p-n CCD structures

10 keV X-ray generates  $\sim 2800e^-$  in silicon,  $\sim 10\%$  saturation of pixel capacity

⇒ *dynamic range limitation...*

# CCD image noise vs. signal



after J Janesick

output MOSFET amplifier white noise and  $1/f$  'flicker' noise ( $f < 1\text{MHz}$ )  
+ possible 'dark current' offset noise

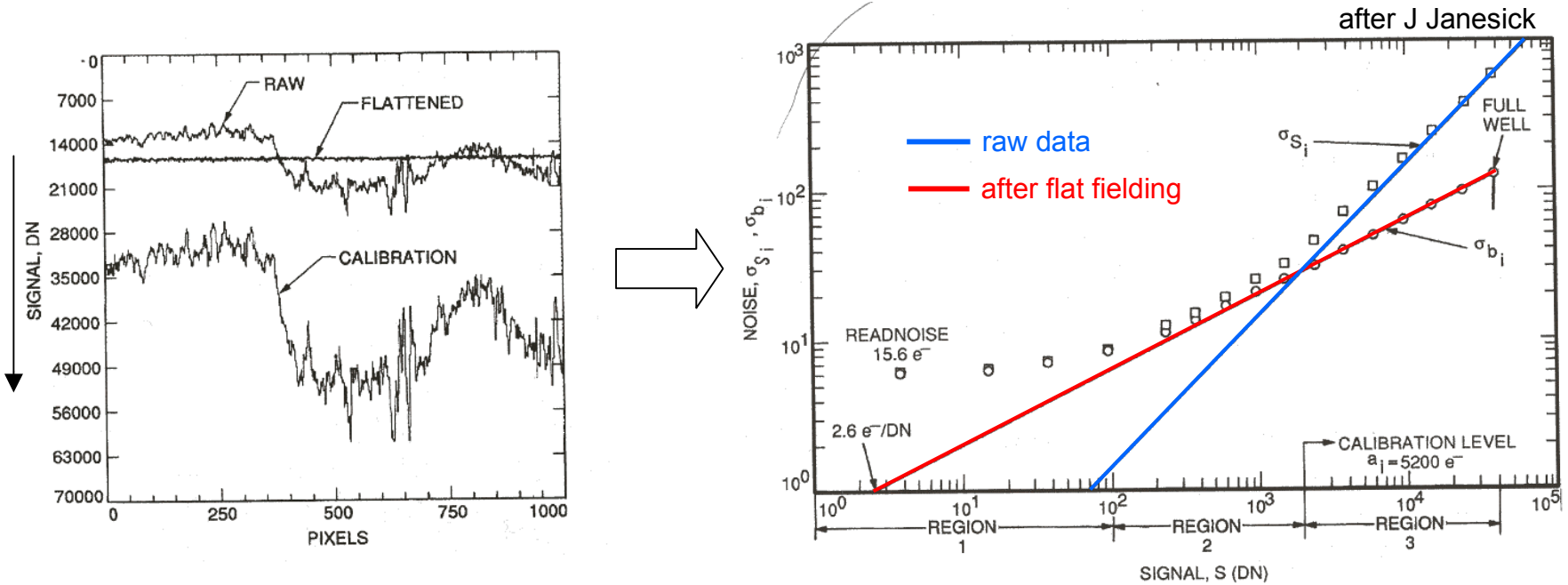
For a 'gain'  $8\mu\text{V}/e^-$ ,  
noise  $\sim 10 e^-$  @1 MHz = ?? X rays

Reset ' $kT/C$ ' noise eliminated  
by CDS signal processing

shot noise  $\sim \sqrt{N}$  signal electrons  
e.g. at 10 000 $e^-$  ( $\sim 5\%$  max. CCD signal )  
shot noise = 100 ( $e^-$ ) = 'signal / noise' ratio

Pixel-pixel efficiency variations  
e.g. pixel area variations from CCD  
fabrication (mask alignment precision...)

# Reduction of CCD (and system) image noise by 'flat field'



multiple (~16) frames acquired and averaged:

- 'dark field' to subtract spatial variations in 'zero' offsets (leakage current offsets)
- 'reference' flat intensity image (ideally, in same exposure conditions as final data image)

*Flat fielding errors usually dominant noise for low contrast images*

*-- difficulty in acquiring accurate reference images:*

*beam  $I_0$  normalization errors, spatial movements, alignment drifts...*



# Detective Quantum Efficiency

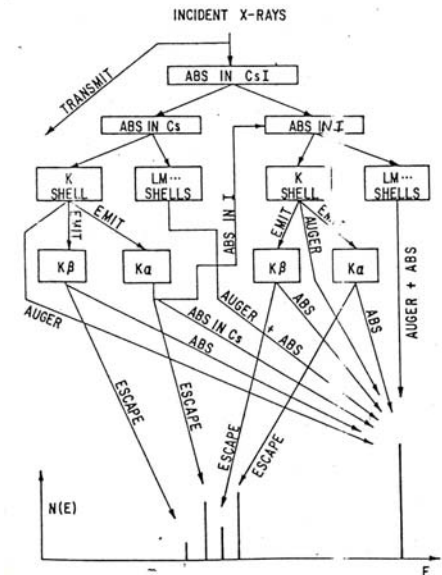
Often quoted 'overall figure of merit' for *any* detector system ('integrating' or photon counting)

$$DQE \equiv \frac{SNR_{out}^2}{SNR_{in}^2}$$

$SNR_{in}$  is the input signal-to-noise ratio (e.g. photon shot noise).

Beware! the effective DQE is a function of many parameters: e.g.

- X-ray energy (phosphor absorption efficiency and *statistics* of cascade processes)
- optical coupling and CCD QE photon-loss statistics
- spatial resolution (MTF) vs. feature integration area
- **signal intensity relative to useful dynamic range...**



R Swank, *J. Appl. Phys.* 45 (1974) 4109–203

**dynamic range:**

For an integrating detector (e.g. CCD),  $DR = \frac{\text{signal saturation level}}{(\text{zero signal}) \text{ r.m.s. noise}}$

*Do not* confuse device dynamic range with obtainable 'signal/noise' :

e.g. for a CCD with pixel saturation level  $300ke^-$  and readout noise  $10e^-$ ,  $DR = 30\,000$

but **measuring a  $10ke^-$ /pixel signal over a 10 pixel-cluster ,  $CCD \text{ signal/noise} \leq 300$**

...while for a true 16bit full scale ADC, signal level is coded with a resolution of  $\sim 1$  part in 2000

# Spectroscopy: semiconductor detector basics

Cooled crystal of Si or Ge with X-ray transparent rectifying/ohmic contact pair. Strong reverse field completely depletes bulk. Charge  $q$  created by X-ray absorption causes step voltage in output of FET charge preamplifier.

$$q = 1.6 \times 10^{-19} E_{\text{xray}}(\text{eV})/3.63 \quad (\text{Si, Coulombs})$$

e.g. for preamp' feedback  $C_f=0.1\text{pF}$ , a 10keV Xray gives only a 0.5mV signal...

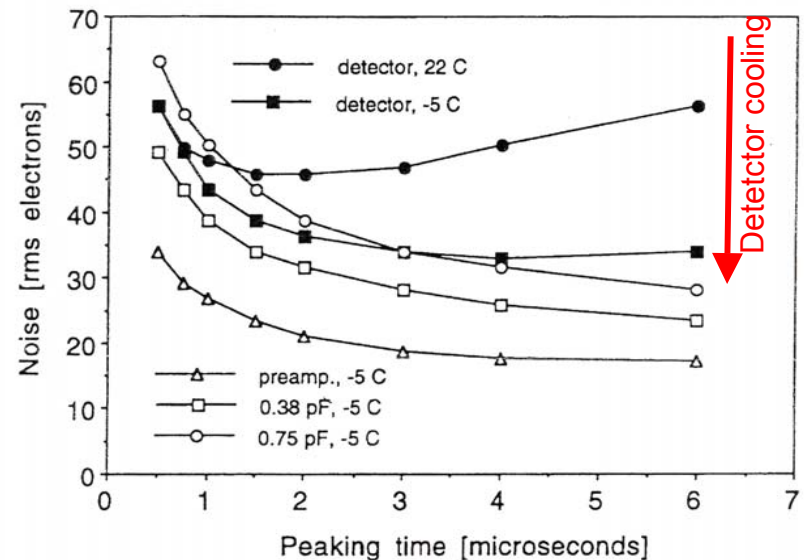
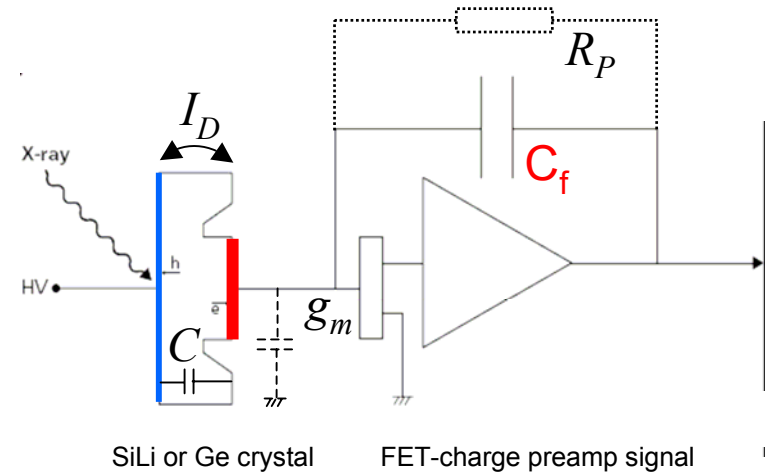
problem is electronic **NOISE**

Equivalent noise charge ENC (e<sup>-</sup>) analysis gives

$$ENC \approx \sqrt{\left(\frac{kT}{2R_p} + \frac{eI_D}{4}\right)\tau + \left(\frac{kTC^2}{2g_m}\right)\frac{1}{\tau} + AC^2}$$

Need to:

- maximize  $R_p$  ( $\rightarrow \infty$  for 'pulse restore' preamp)
- minimize  $I_D$ ,  $T$  (cooling of detector)
- minimize  $C$  (crystal geometry, 'drift diode')
- optimize choice of  $\tau$**  (pulse shaping (peaking) time)



# Energy resolution

Generation of electron and hole charges is *statistical process*: energy is shared between lattice excitations (~2/3) and generation of charge carriers (~1/3).

Resultant spread in energy is

$$\text{FWHM} = 2.35 \sqrt{F \varepsilon E}$$

$\varepsilon = 3.63 \text{ eV/e-h for Si}$

Fano factor  $F \approx 0.12$  for Si and Ge ( $F$  is *not* a constant)

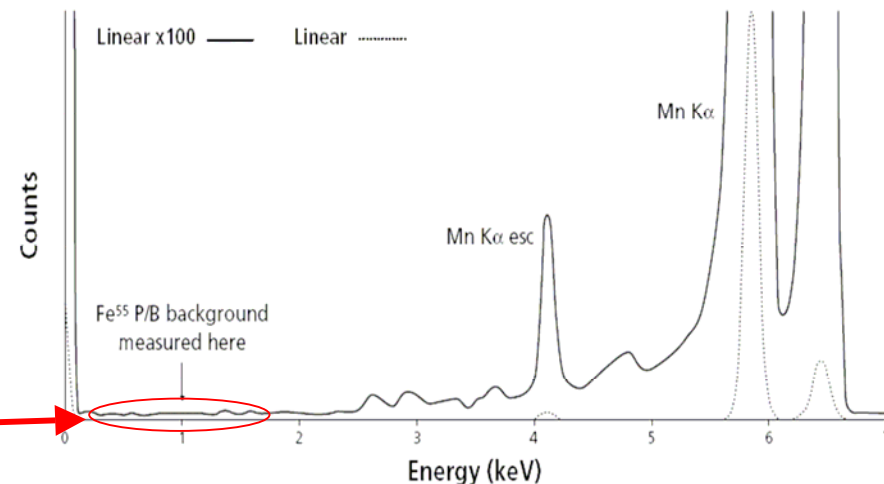
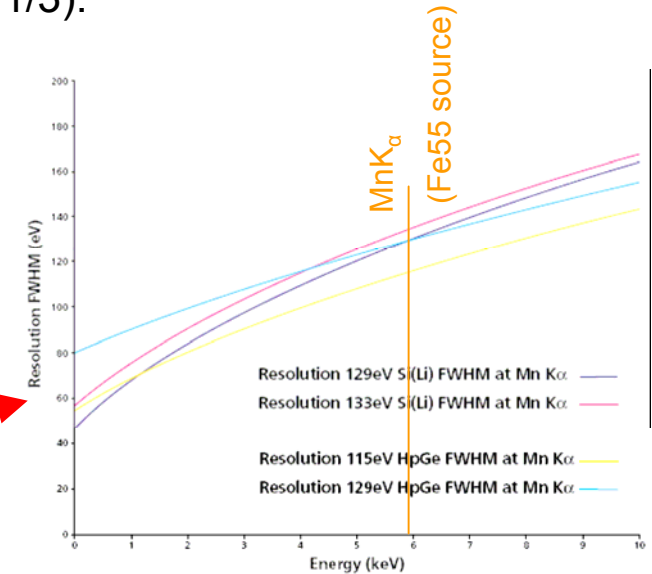
Measured spectral resolution is quadrature-sum of electronic noise and Fano statistics:

$$R = \sqrt{(\text{electronic noise})^2 + (Fano)^2}$$

$R$  should have Gaussian shape, but rarely does at  $\leq 1\%$  level... multiple causes:

- near surface X-ray absorptions with incomplete charge collection
- 'ballistic deficit' associated with pulse shaping time
- pulse processor (pile-up and baseline degradation at high count rates)

*Peak-valley performance should not be ignored*



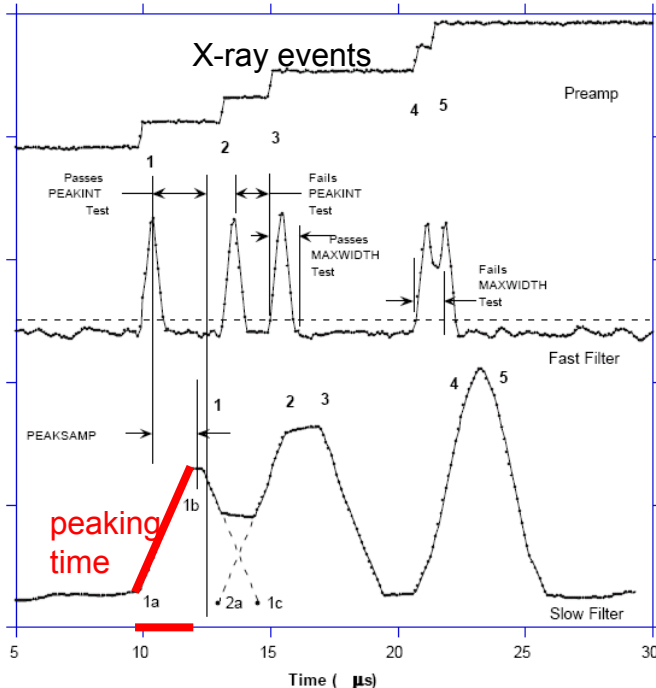
# Pulse processing

Spectroscopy pulse processors are 'paralysable': for Poisson time-distributed (?synchrotron?) X-ray events, measured spectrum output count rate can be obtained from

$$\text{ICR} = \text{OCR} \exp(-\text{ICR} \times T_p)$$

$T_p$  is processor 'dead time' associated with processing each event ( $\approx 5x$  pulse 'shaping time' or  $\approx 2x$  'peaking time').

Pulse processor optimizes signal/noise with appropriate filter peaking time, detects *pulse pile-up* events and corresponding dead time:



Limits to OCR usually:

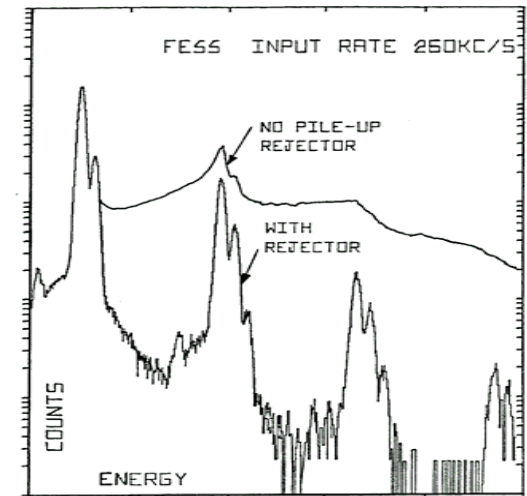
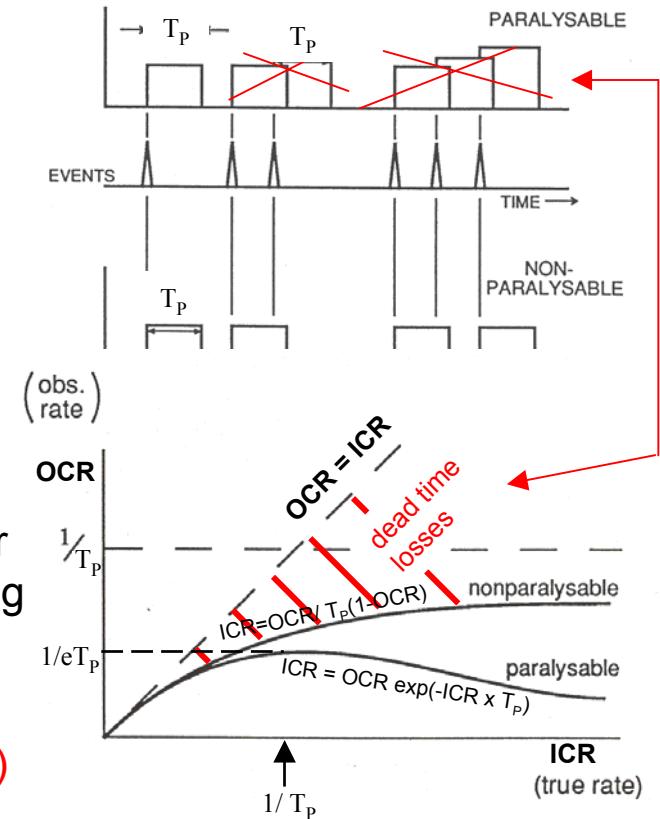
- $T_p$  (energy resolution!)
- detector solid angle

⇒ *multielement systems*

Fast channel  
(time info')

slow' channel  
(energy)

PUR  
spectrum



# Detector material choice: photopeak efficiency

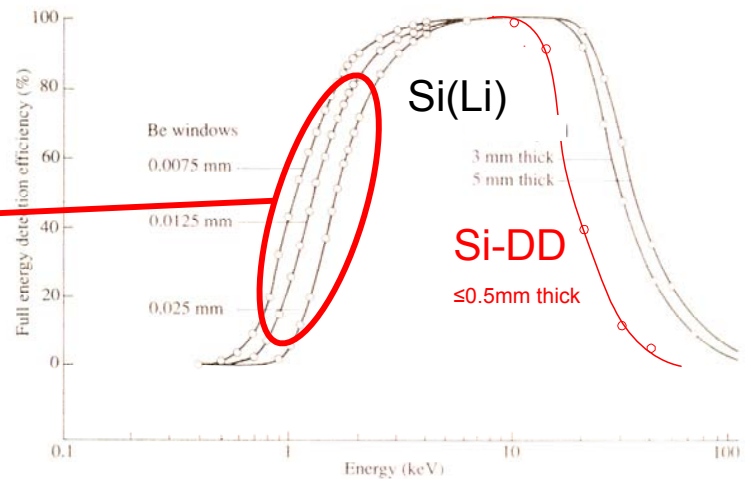
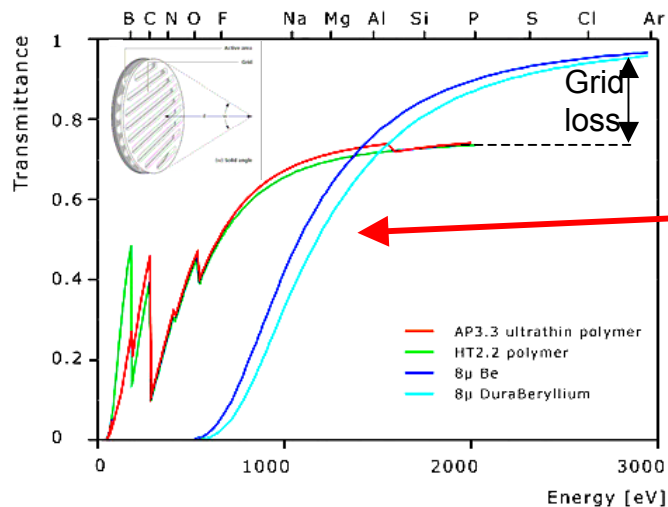
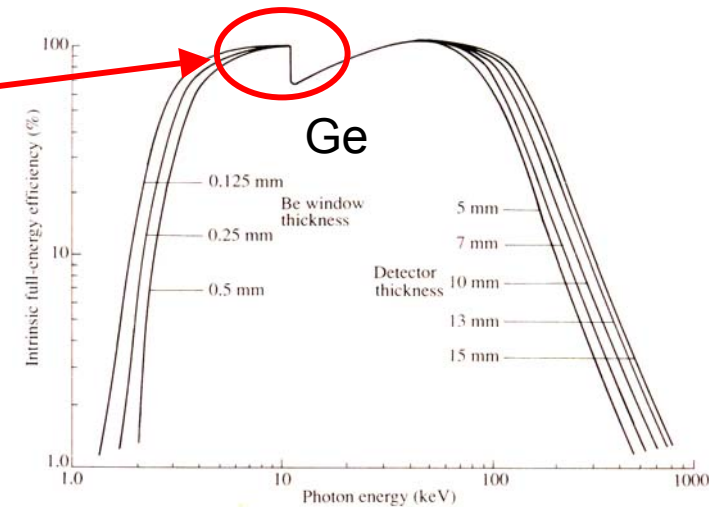
Measured photopeak *intensity* may be reduced due to 'entrance window' (cryostat and detector crystal) absorption losses or fluorescence emission

'Escape' peaks appear at energies ( $E_{\text{Xray}} - E_{\text{fluo}}$ )

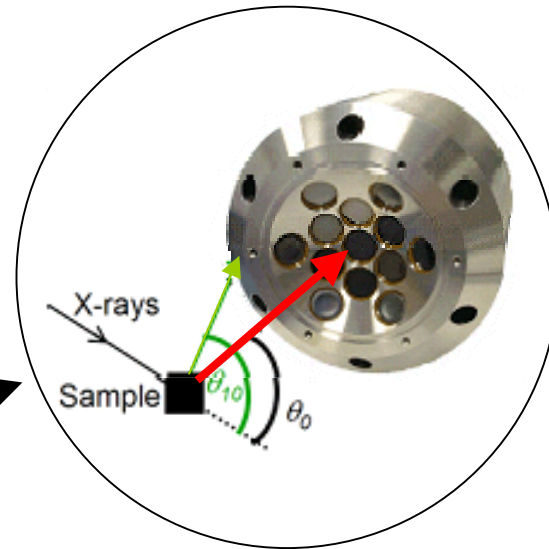
$$\text{where } E_{\text{fluo}} \approx 9.9 K_{\alpha}, 1.2 K_{\beta} \text{ Ge} \\ \approx 1.74 K_{\alpha} \text{ Si}$$

Photopeak intensity may be 'smeared' to low energies due to crystal contact/surface loss of electron charge

-> *ultrathin* metal Schottky or epitaxial doped-Si contact technologies

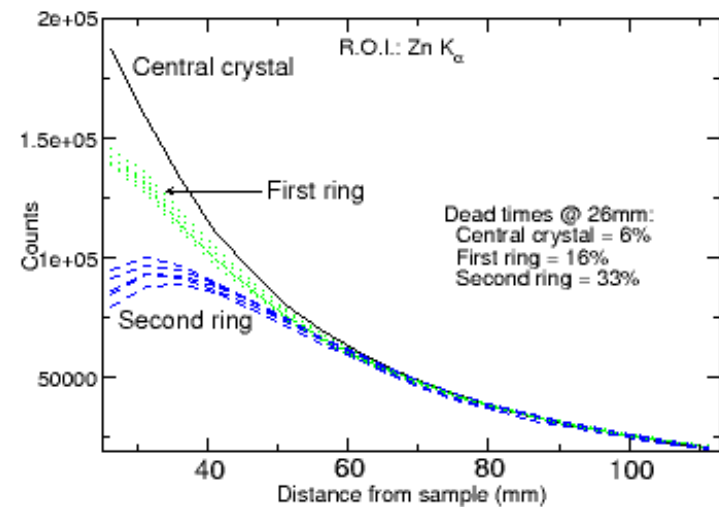
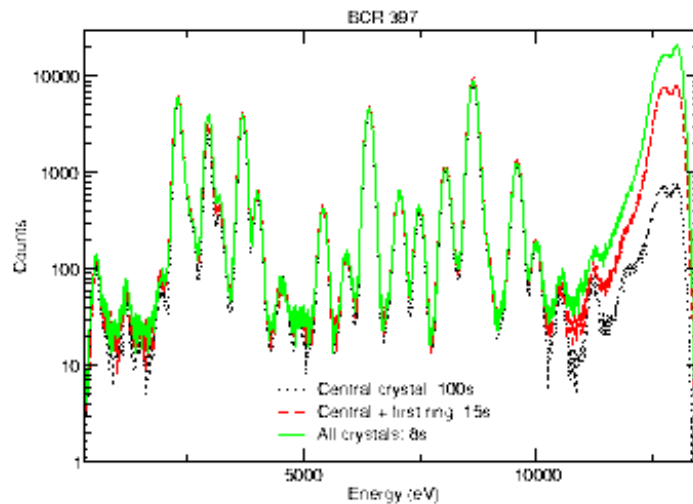


# Collection solid angle and beam polarization



higher ratio scatter / fluorescence off- axis...  
but overall ~10x counting gain

...higher *total* (fluo' + scatter count rate) on  
off-axis crystals  $\Rightarrow$  higher deadtime loss

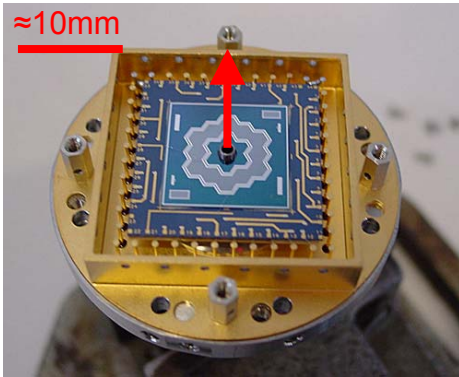
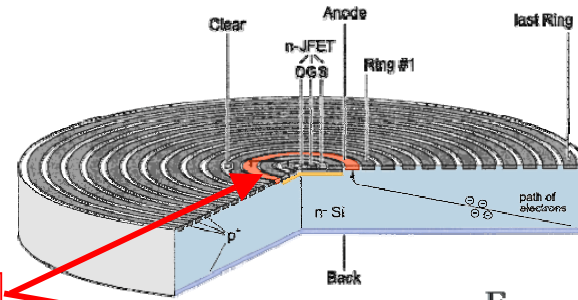




# Silicon Drift Diodes

Planar silicon technology, multielectrodes establish transverse drift field, low capacity charge collecting anode / FET  $\sim 100\text{fF}$

Preamp' may be (partly) integrated on detector

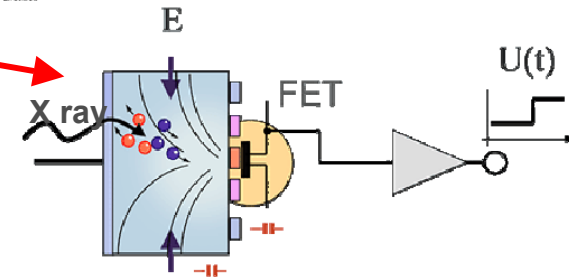


high resistivity silicon

⇒ low bulk leakage current

⇒ Peltier cooling sufficient  
 $-10^{\circ}\text{C} \dots -50^{\circ}\text{C}$

⇒ *compact, lightweight systems*

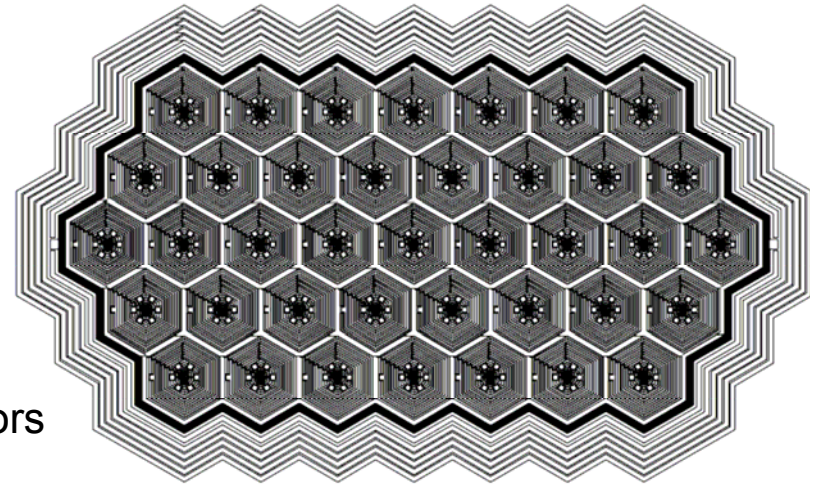


Near wafer-scale lithographic processing

*large, tightly-packed arrays possible*  
crosstalk issues

⇒ cell edge effects -> peak/valley limits

large cell counts ⇒ yield issues  
⇒ multi channel pulse processors  
⇒ *system cost*



39 cell detector with on-chip FETs, total active area  $195\text{mm}^2$  (after Struder, MPI-Garching)

# SII-Vortex Silicon Drift Diode

50mm<sup>2</sup> area SDD, with discrete JFET

pulse restore operation (**~no peak shift with rate**)

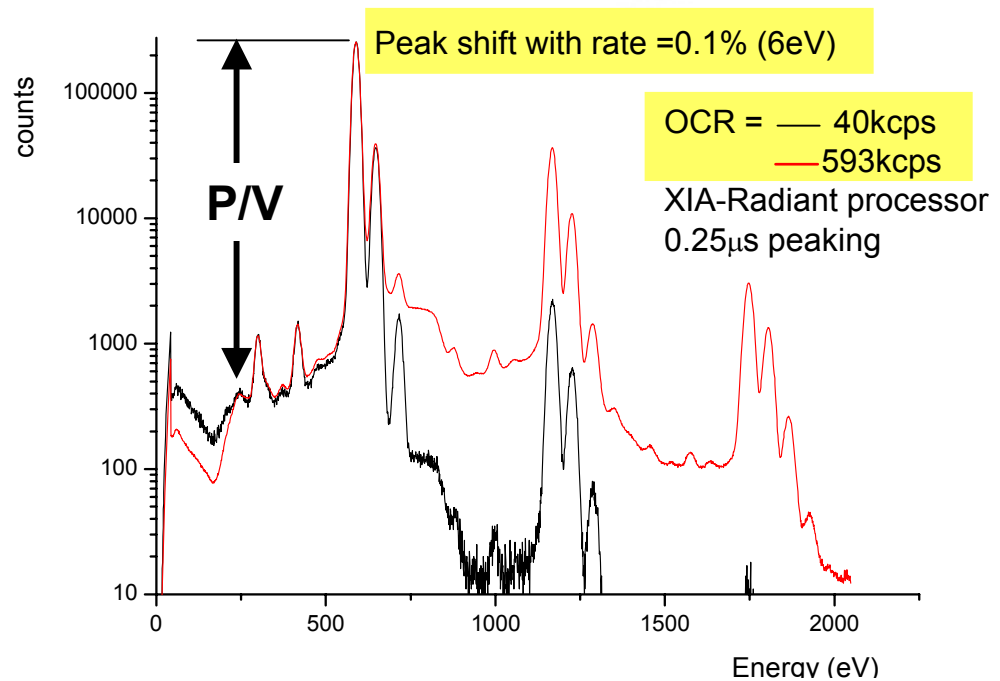
Largest area SDD available for *high rate* applications, now a mature device:

Count rate to ~500kcps possible  
(0.25 $\mu$ s peaking, 230eV MnK $\alpha$  FWHM )

cf. Si(Li) detector ~25kcps  
(5 $\mu$ s peaking 160eV MnK $\alpha$  FWHM)

**But** peak /valley  $\leq 700$

cf. >5000 for Schottky Si(Li) or Schottky Ge

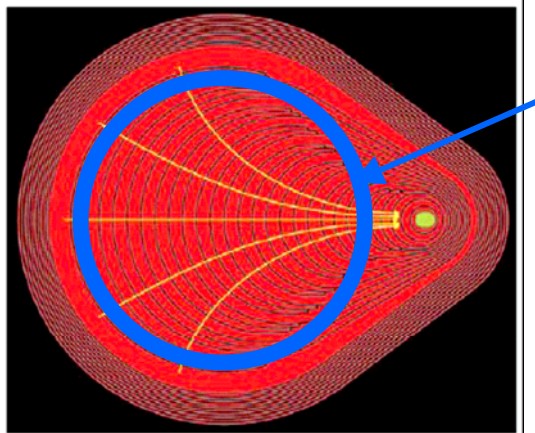


ID21 test data (Mn foil fluo'), ESRF-Diamond

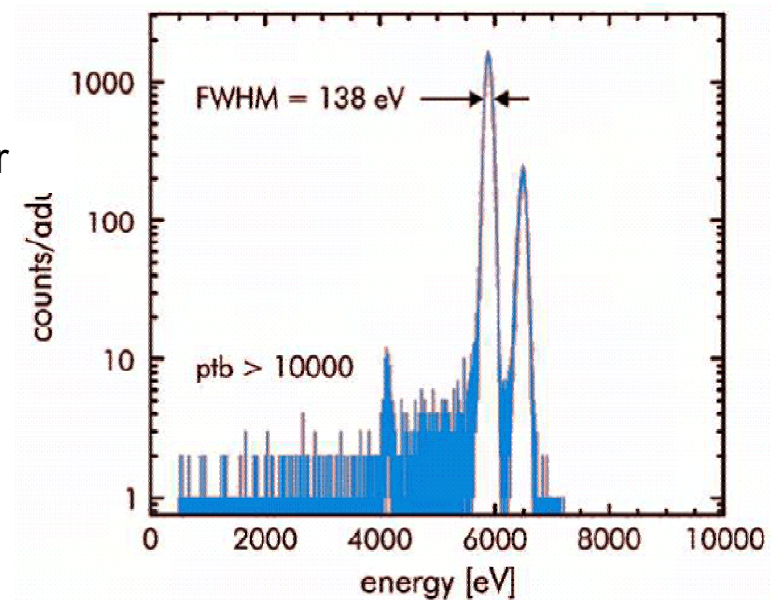


# pnSensor 'teardrop' Silicon Drift Diode

Integrated FET structure gives near Fano-limited resolution at low count rates  
but 'continuous' reset mode (now)  $\Rightarrow$  noise increase with rate and possible peak shift



collimator



Collimator  
protection of FET

$\Rightarrow$  excellent  
peak / valley  
figures

| geometry   | active volume               | energy resolution<br>FWHM @ 5.9 keV<br>at T = -10 °C | energy resolution<br>FWHM @ 5.9 keV<br>at T = -20 °C | peak/background<br>ratio |
|------------|-----------------------------|--|--|--------------------------|
| symmetric  | 5 mm <sup>2</sup> x 450 μm  | 143 eV - 153 eV                                      | 138 eV - 143 eV                                      | typ. 1.500               |
| symmetric  | 10 mm <sup>2</sup> x 450 μm | 148 eV - 158 eV                                      | 140 eV - 145 eV                                      | typ. 3.000               |
| symmetric  | 20 mm <sup>2</sup> x 450 μm | typ. 145 eV  | typ. 135 eV  | typ. 3.000 - 5.000       |
| symmetric  | 30 mm <sup>2</sup> x 450 μm | typ. 150 eV  | typ. 140 eV  | typ. 3.000 - 5.000       |
| asymmetric | 5 mm <sup>2</sup> x 450 μm  | typ. 145 eV  | typ. 133 eV  | typ. 7.000 - 10.000      |
| asymmetric | 10 mm <sup>2</sup> x 450 μm | typ. 135 eV  | typ. 128 eV  | typ. 7.000 - 10.000      |

## Some bibliography

J Janesick 'Scientific Charge Coupled Devices', SPIE Press, Washington 2001

G Knoll 'Radiation Detection and Measurement', Wiley , 2000

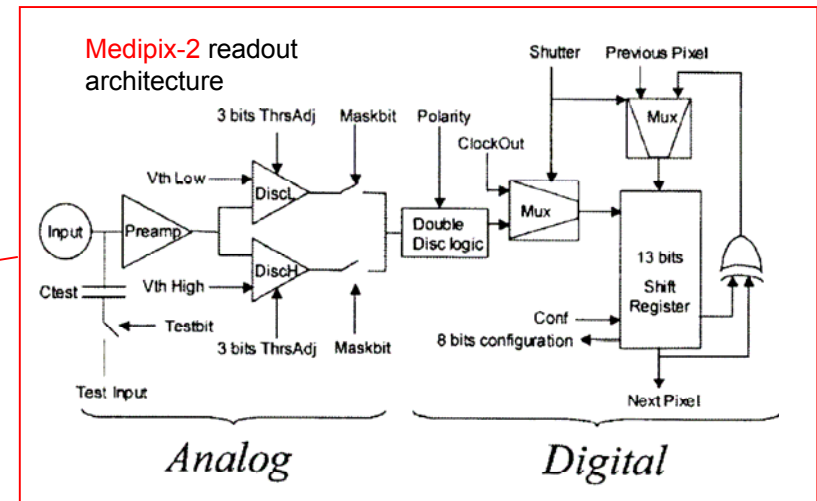
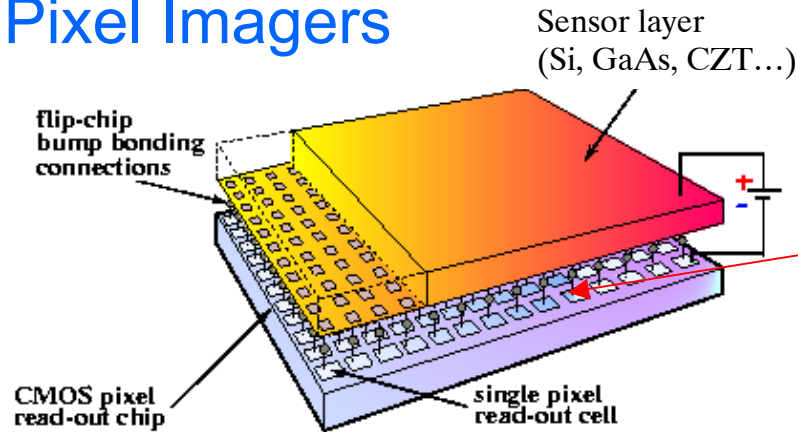
H Spieler, 'Semiconductor Detector Systems', OUP, 2005

C Delaney, E Finch 'Radiation Detectors: Physical Principles and Applications', OUP 1992

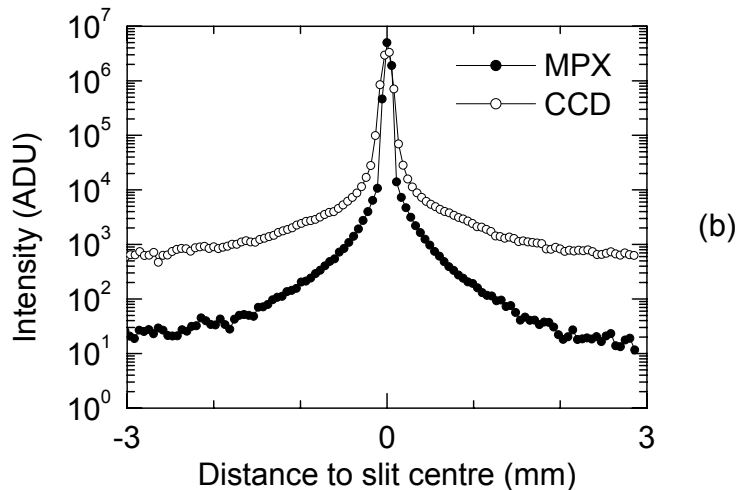
G Lutz, 'Semiconductor Radiation Detectors: Device Physics', Springer Berlin 1999

# Postscript-- possible future devices

## i. Pixel Imagers



LSF comparison with phosphor-lens coupled CCD(same effective pixel size)



Ponchut et al, IEEE TNS 52 (2005) 1760

55 x 55  $\mu\text{m}^2$  pixels, 256 x 256 array

300  $\mu\text{m}$  or 700  $\mu\text{m}$  Si sensor layer

13 bits pseudo **counter** at 2MHz,  
 $\approx 5$  keV noise threshold, window discriminator

$\approx$  up to 1000 frames/s with parallel readout

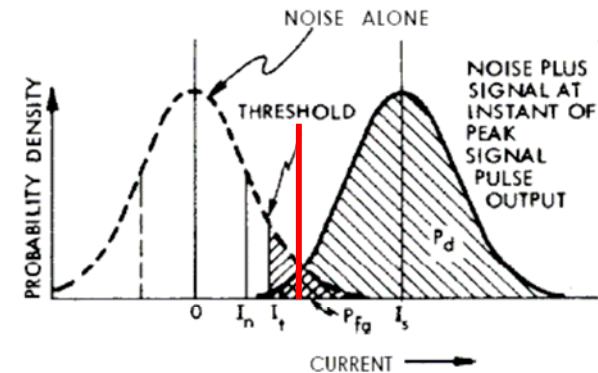
*noise free (??)*



# Photon 'Counting' detectors, noise and background rate

For a 'counting' detector: X-ray event is recognised if above some threshold level set above (electronic) noise floor.

*Is it 'noise free' ?*

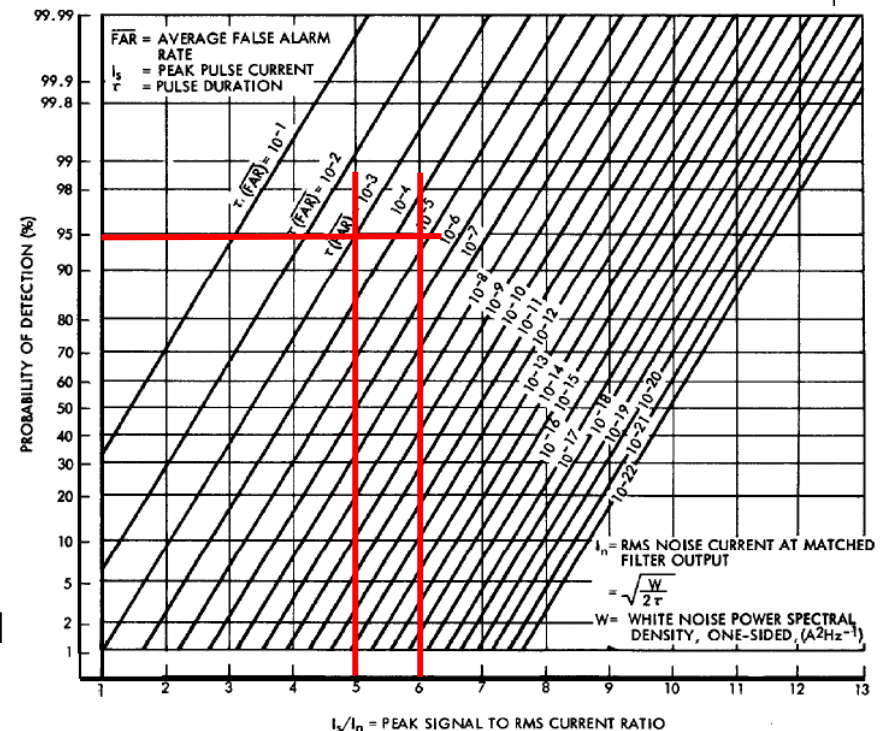


The 'false alarm rate' of noise events is

$$FAR = \frac{1}{2\tau\sqrt{3}} \exp\left(\frac{-I_t^2}{2I_n^2}\right)$$

Consider a 1 sec integration, requiring >95% detection efficiency, for a  $1\mu\text{sec}$  duration signal pulse in a white noise background

FAR ~500 events/sec for  $5\sigma$  threshold level  
 ~10 events/sec for  $6\sigma$



(n.b. this is the 'optimum' case of white noise and matched filter of signal bandwidth =  $1/2\tau$ )

## ii. DEPFET-macropixel arrays

Matrix arrangement of DEPFET transistor amplifiers at centre of drift diode structure 'macropad' cells .

Various readout possibilities:

direct macropad addressing,

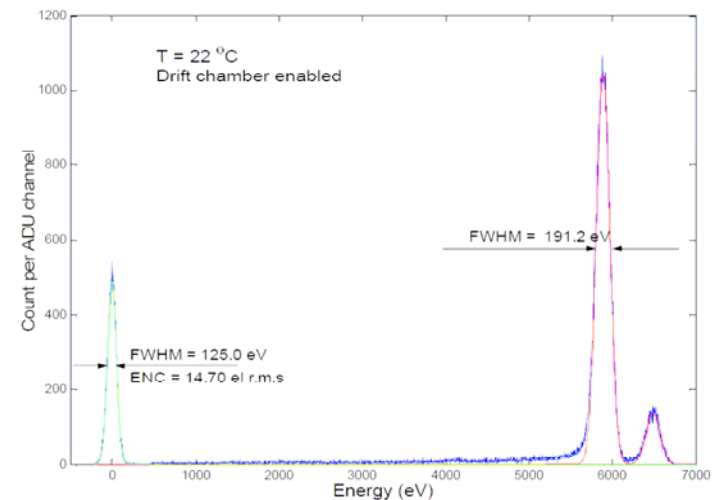
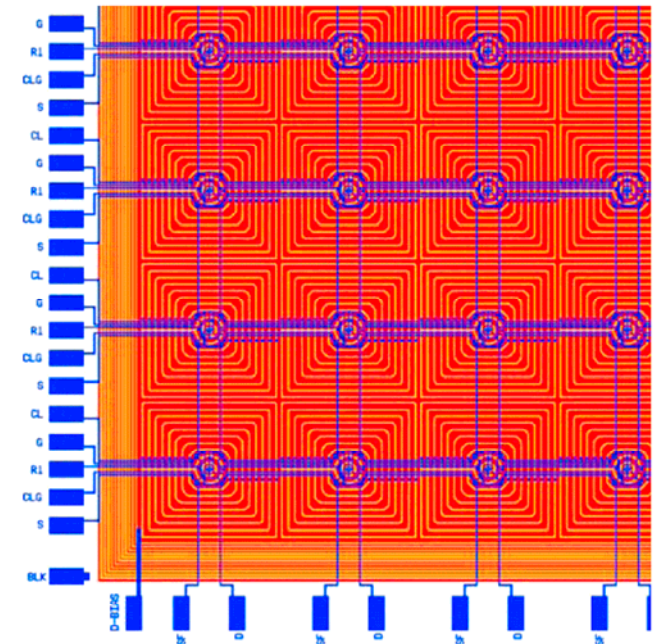
row-by-row readout through single node,

parallel readout of columns (very fast readout)

crosstalk issues?

4 x 4 x 1mm<sup>2</sup> pixel  
prototype

*Room temperature  
operation 191 eV !!*



after G Lutz, MPI-Garching & Bonn University